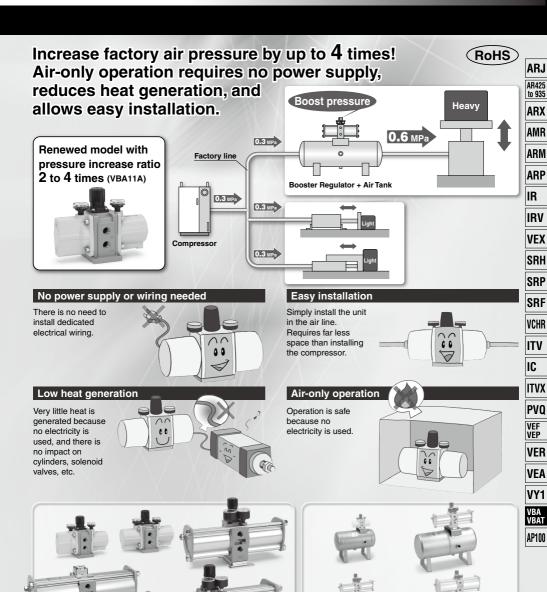
Booster Regulator/Air Tank

Series VBA/VBAT





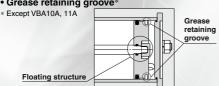
Booster Regulator/Series VBA

Air Tank/Series VBAT

Booster Regulator Series VBA

Improved Service life that of the conventional model

- · Floating piston structure
- Grease retaining groove*



Reduced noise

Reduced by 13 dB (A) compared with the conventional model

. Metal noise reduced by a bumper on the impact part of the switch valve

 Exhaust noise reduced by a highnoise reduction silencer

Switching valve Bumper

Improved reliability

Built-in mesh filter at IN port

· Prevents operation failure due to foreign matter.



Anti-condensation

Integrated air-feeding tube with the main tube

· Mitigates condensation caused by cooling during exhaust expansion.



Cylinder tube

VBA40A

Elbow silencer added* (Option)

Space saving when installed has

been realized.

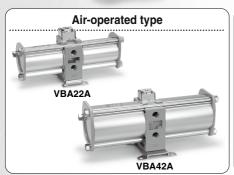


1/8" gauge ports

- · Allows use of standard fittings for remote pressure monitoring, etc.
- * Gauge ports changed from 1/16" to 1/8" (VBA1 A, 2A)



VBA10A







ARJ AR425 to 935 ARX AMR ARM ARP IR IRV VEX SRH SRP SRF VCHR ITV IC ITVX PVQ VEF VEP

Pressure increase ratio		Twice		2 to 4 times
Operation	Handle-ope (Direct o	erated type peration)	Air-operated type (Remote operation)	Handle-operated type (Direct operation)
Set pressure range	0.2 to 1.0 MPa	0.2 to 1.6 MPa (2.0 MPa)	0.2 to 1.0 MPa	0.2 to 2.0 MPa
1/4"		VBA10A-02 (0.2 to 2.0 MPa)	_	VBA11A-02
	VBA20A-03		VBA22A-03	
3/8"				
	VBA40A-04	VBA43A-04 (0.2 to 1.6 MPa)	VBA42A-04	
1/2"				_

Air Tank Series VBAT

▶P.935

VER

VEA

VY1

VBA VBAT

AP100

Perfect fit with a booster regulator

This is an air tank to which a booster regulator can be connected compactly. It can be used alone as a tank. The pressure vessel law is different from country to country, so as an air tank suitable to a country needs to be confirmed.

Extensive product lineup

To meet a variety of usage environment and pressure specifications, models are available in two materials, stainless steel 304 and carbon steel (SS400), and in four sizes ranging from 5 liters to 38 liters.

Model	VBAT05A	VBAT10A	VBAT20A	VBAT38A			
Tank capacity (L)	5	10	20	38			
Max. operating pressure (MPa)	2	.0	1.0				
Material	Carbon steel						
Model	VBAT05S	VBAT10S	VBAT20S	VBAT38S			
Model Tank capacity (L)	VBAT05S 5	VBAT10S 10	VBAT20S 20	VBAT38S 38			
			20				



∆ Caution

When used as a single unit (not connected with a booster regulator) and pressurized at over 1 MPa at normal temperatures, the air tank falls under the scope of the "High Pressure Gas Safety Act" in Japan.

Booster Regulator Series VBA



How to Order



VBA 40A

Body size

	1/4", Handle-operated type					
20A	3/8", Handle-operated type]				
40A	1/2", Handle-operated type	Pressure increase				
22A	3/8", Air-operated type	ratio: Twice				
42A	1/2", Air-operated type					
43A	1/2", Max. operating pressure 1.6 MPa					
11A	1/4", Handle-operated type	Pressure increase				

-	Till cau type									
ſ	Symbol	Thread type								
	Nil	Rc								
	F	G								
	N	NPT								
	Т	NPTF								

Note) Thread types apply to the IN, OUT, and EXH ports of the VBA1□A and to the IN, OUT, EXH, and gauge ports of the VBA2□A and VBA4□A The gauge ports of the VBA1□A are Rc thread type regardless of the thread type indication.

Port size

Combination of Thread Type and Options

Symbol	Port size	Applicable series
02	1/4	VBA1□A
03	3/8	VBA2□A
04	1/2	VBA4□A

Semi-standard

Symbol	Semi-standard
Nil	Standard product
Z Note)	Pressure unit on the product name label and pressure gauge; psi

Note) Thread type: NPT, NPTF

Under the new measurement law, the pressure unit of "psi" on the pressure gauges cannot be used in Japan.

Option

~ p	••
Symbol	Option
Nil	None
G	Pressure gauge
N	Silencer
S	High-noise reduction silencer Note)
GN	Pressure gauge, Silencer
GS	Pressure gauge, High-noise reduction silencer Note)
LN	Elbow silencer Note)
LS	Elbow high-noise reduction silencer Note)
GLN	Pressure gauge, Elbow silencer Note)
GLS	Pressure gauge, Elbow high-noise reduction silencer Note)

Note) Refer to "Combination of Thread Type and Options."







VBA10A-02

Symbol



VBA11A-02

VBA22A-03



VBA40A-04

Body size	Thread		Option						Semi-standard					
Body Size	type	Nil	G	N	S	GN	GS	LN	LS	GLN	GLS	Nil	-Z	Ī
	Nil	•	•	•	•	•	•	•	•	•	•	•	_	
10A	F	•	•	•	•	•	•	•	•	•	•	•	_	Ī
11A	N	•	•	•	_	•	_	•	_	•	_	•	•	
	T	•	•	•	_	•	_	•	_	•	_	•	•	
	Nil	•	•	•	•	•	•				$\overline{}$	•	_	
20A	F	•	•	•	•	•	•			/		•	_	
22A	N	•	•	•	•	•	•		/			•	•	
	Т	•	•	•	•	•	•					•	•	
40A	Nil	•	•	•	•	•	•				$\overline{}$	•	_	Ī
40A 42A	F	•	•	•	•	•	•			/		•	_	
42A 43A	N	•	•	•	•	•	•		/			•	•	
43A	Т		•				•	1/				•	•	

Air Tank Compatibility Chart									
Booster regulator Air tank	VBA1□A	VBA2□A	VBA4□A						
VBAT05A		_	_						
VBAT05S									
VBAT10A									
VBAT10S	_	_	_						
VBAT20A									
VBAT20S	_	_	_						
VBAT38A									
VBAT38S	_	_	_						





VBA42A-04



VBA43A-04

Standard Specifications

Model	VBA10A-02	VBA20A-03	VBA40A-04	VBA22A-03	VBA42A-04	VBA43A-04	VBA11A-02		
Fluid		Compressed air							
Pressure increase ratio			Tw	rice			2 to 4 times		
Pressure adjustment mechanism	Handle-operated with relief mechanism Note 1)			Air-op	erated		erated with anism ^{Note 1)}		
Max. flow rate Note 2) (L/min (ANR))	230	1000	1900	1000	1900	1600	70		
Set pressure range (MPa)	0.2 to 2.0	0.2 t	o 1.0	0.2 t	o 1.0	0.2 to 2.0			
Supply pressure range (MPa)	0.1 to 1.0								
Proof pressure (MPa)	3		1	.5		2.4	3		
Port size (Rc) (IN/OUT/EXH: 3 locations)	1/4	3/8	1/2	3/8	1.	1/4			
Pressure gauge port size (Rc) (IN/OUT: 2 locations)		1/8							
Ambient and fluid temperature (°C)			2	to 50 (No freezin	ıg)				
Installation				Horizontal					
Lubrication			(Grease (Non-lube	e)				
Weight (kg)	0.84	3.9	8.6	3.9	8.6	8.6	0.89		

Note 1) If the OUT pressure is higher than the set pressure by the handle, excess pressure is exhausted from the back of the handle.

Note 2) Flow rate at IN= OUT= 0.5 MPa. The pressure varies depending on the operating conditions. Refer to "Flow-rate Characteristics" on pages 926 and 927.

Options/Part No.

Pressure Gauge, Silencer (When thread type is Rc or G.)

Model		VBA20A-03	VBA40A-04	VBA22A-03	VBA42A-04	VBA43A-04	VBA11A-02
_	VBA10A-F02	VBA20A-F03	VBA40A-F04	VBA22A-F03	VBA42A-F04	VBA43A-F04	VBA11A-F02
G	G27-20-01	G36-10-01		KT-VBA22A-7	G36-10-01	G27-20-01	G27-20-01
N	AN20-02	AN30-03	AN40-04	AN30-03	AN40-04	AN40-04	AN20-02
S	ANA1-02	ANA1-03	ANA1-04	ANA1-03	ANA1-04	ANA1-04	ANA1-02
L	KT-VBA10A-18	_	-	_	-	_	KT-VBA10A-18
	G	WBA10A-F02 G G27-20-01 N AN20-02 S ANA1-02	VBA10A-F02 VBA20A-F03 G G27-20-01 G36- N AN20-02 AN30-03 S ANA1-02 ANA1-03	VBA10A-F02 VBA20A-F03 VBA40A-F04 G G27-20-01 G36-10-01 N AN20-02 AN30-03 AN40-04 S ANA1-02 ANA1-03 ANA1-04	VBA10A-F02 VBA20A-F03 VBA40A-F04 VBA22A-F03 G G27-20-01 G36-10-01 KT-VBA22A-7 N AN20-02 AN30-03 AN40-04 AN30-03 S ANA1-02 ANA1-03 ANA1-04 ANA1-03	VBA10A-F02 VBA20A-F03 VBA40A-F04 VBA22A-F03 VBA42A-F04 G G27-20-01 G36-10-01 KT-VBA22A-7 G36-10-01 N AN20-02 AN30-03 AN40-04 AN30-03 AN40-04 S ANA1-02 ANA1-03 ANA1-04 ANA1-03 ANA1-04	VBA10A-F02 VBA20A-F03 VBA40A-F04 VBA22A-F03 VBA42A-F04 VBA43A-F04 G G27-20-01 G36-10-01 KT-VBA22A-7 G36-10-01 G27-20-01 N AN20-02 AN30-03 AN40-04 AN30-03 AN40-04 AN40-04 S ANA1-02 ANA1-03 ANA1-03 ANA1-04 ANA1-04

Note 1) In the case of options GN, two pressure gauges and one silencer are included in the same container as accessories.

Note 2) KT-VBA22A-7 is a pressure gauge with fitting. (Please order two units when using with IN and OUT.)

Pressure Gauge, Silencer (When thread type is NPT or NPTF.)

Model			VBA20A-N03* VBA20A-T03*					
Description	_	*: when "-Z"	*: when "-Z"			*: when "-Z"	*: when "-Z"	
Pressure gauge *: when Nil	$\overline{}$	G27-20-01	G36-1	0-N01	KT-VBA22A-7N	G36-10-N01	G27-20-N01	G27-20-01
Pressure gauge *: when "-Z" Note 4)	G	G27-P20-01	G36-P	10-N01	KT-VBA22A-8N	G36-P10-N01	G27-P20-N01	G27-P20-01
Silencer	Ν	AN20-N02	AN30-N03	AN40-N04	AN30-N03	AN40-N04	AN40-N04	AN20-N02
High-noise reduction silencer	S	_	ANA1-N03	ANA1-N04	ANA1-N03	ANA1-N04	ANA1-N04	_
Elbow for silencer	L	KT-VBA10A-18N	_		ı		_	KT-VBA10A-18N

Note 1) In the case of options GN, two pressure gauges and one silencer are included in the same container as accessories.

Note 2) KT-VBA22A-7N, KT-VBA22A-8N are pressure gauges with fittings. (Please order two units when using with IN and OUT.)

Note 3) Under the new measurement law, the pressure unit of "psi" on the pressure gauges cannot be used in Japan.

Note 4) Pressure unit on the pressure gauge: psi

Related Products/Part No.

Mist Separator, Exhaust Cleaner

Model Description	For VBA10A-02	For VBA20A-03	
Mist separator	AM250C-02	AM450C-04, 06	AM550C-06, 10
Exhaust cleaner	AMC310-03	AMC510-06	AMC610-10

Note) Refer to page 935 for air tanks, page 201 for mist separators and Best Pneumatics No.6 for exhaust cleaners.

Refer to the separate operation manual for the connection method

Design

⚠ Caution

- 1. System configuration
 - The IN port of the booster regulator has metallic mesh to prevent dust from entering the booster regulator. However, it cannot remove dust continuously or separate drainage. Make sure to install a mist separator (AM series) on the inlet side of the booster regulator.
 - The booster regulator has a sliding part inside, and it generates dust. Also, install an air purification device such as an air filter or a mist separator on the outlet side as necessary.
 - Connect a lubricator to the outlet side, because the accumulated oil in the booster regulator may result in a malfunction.

2. Exhaust air measures

- Provide a dedicated pipe to release the exhaust air from each booster regulator. If exhaust air is converged into a pipe, the back pressure that is created could cause improper operation.
- Depending on the necessity, install a silencer or an exhaust cleaner on the exhaust port of the booster regulator to reduce the exhaust noise.

3. Maintenance space

· Allow the sufficient space for maintenance and inspection.



ARJ AR425 to 935

ARX AMR ARM

ARP

IR IRV

VEX

SRH

SRP

SRF

ITV

IC ITVX

PVQ VEF

VEP

VER

VEA VY1

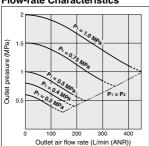
V Y I VBA VBAT

AP100

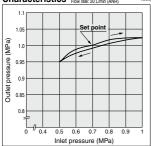
Series VBA

VBA10A

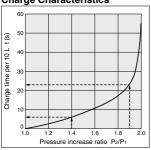
Flow-rate Characteristics



Pressure Pressure Inlet pressure: 0.7 MPa
Characteristics Outlet pressure: 1.0 MPa
Flow rate: 20 L/min (ANR)



Charge Characteristics



VBA10A

• The time required to charge pressure in the tank from 0.7 MPa to 0.95 MPa at 0.5 MPa supply pressure.

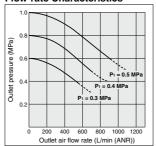
$$\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{0.7}{0.5} = 1.4$$
 $\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{0.95}{0.5} = 1.9$

With the pressure increase ratio from 1.4 to 1.9, the charge time of 23 - 6 = 17 sec. (t) is given by the graph. Then, the charge time (T) for a 10 L tank:

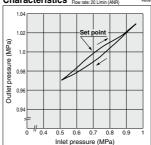
$$T = t \times \frac{V}{10} = 17 \times \frac{10}{10} = 17$$
 (s).

VBA20A, 22A

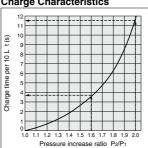
Flow-rate Characteristics



Pressure Characteristics



Charge Characteristics



VBA20A, 22A

• The time required to charge pressure in the tank from 0.8 MPa to 1.0 MPa at 0.5 MPa supply pressure.

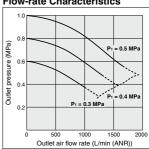
$$\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{0.8}{0.5} = 1.6$$
 $\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{1.0}{0.5} = 2.0$

With the pressure increase ratio from 1.6 to 2.0, the charge time of 11.5 - 3.8 = 7.7 sec. (t) is given by the graph. Then, the charge time (T) for a 100 L tank:

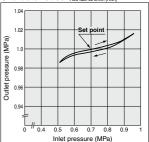
$$T = t \times \frac{V}{10} = 7.7 \times \frac{100}{10} = 77$$
 (s)

VBA40A, 42A

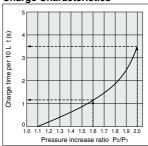
Flow-rate Characteristics



Pressure Characteristics



Charge Characteristics



VBA40A, 42A

• The time required to charge pressure in the tank from 0.8 MPa to 1.0 MPa at 0.5 MPa supply pressure:

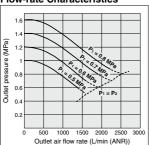
$$\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{0.8}{0.5} = 1.6$$
 $\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{1.0}{0.5} = 2.0$

With the pressure increase ratio from 1.6 to 2.0, the charge time of 3.5 - 1.1 = 2.4 sec. (t) is given by the graph. Then, the charge time (T) for a 100 L tank:

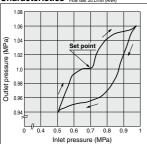
$$T = t \times \frac{V}{10} = 2.4 \times \frac{100}{10} = 24 \text{ (s)}.$$

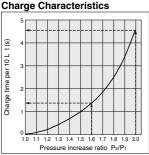
VBA43A

Flow-rate Characteristics



Pressure Pressure Inlet pressure: 0.7 MPa
Characteristics Outlet pressure: 1.0 MPa
Flow rate: 20 L/min (ANR)





VBA43A

• The time required to charge pressure in the tank from 0.8 MPa to 1.0 MPa at 0.5 MPa supply pressure:

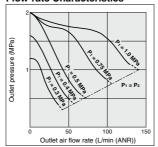
$$\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{0.8}{0.5} = 1.6$$
 $\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{1.0}{0.5} = 2.$

With the pressure increase ratio from 1.6 to 2.0, the charge time of 4.5 - 1.3 = 3.2 sec. (t) is given by the graph. Then, the charge time (T) for a 100 L tank:

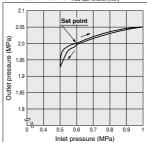
$$T = t \times \frac{V}{10} = 3.2 \times \frac{100}{10} = 32 \text{ (s)}.$$

VBA11A

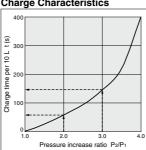
Flow-rate Characteristics



Pressure Pressure Inlet pressure: 0.6 MPa
Characteristics Outlet pressure: 2.0 MPa
Flow rate: 10 L/min (ANR)



Charge Characteristics



• The time required to charge pressure in the tank from 1.0 MPa to 1.5 MPa at 0.5 MPa supply pressure:

$$\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{1.0}{0.5} = 2.0$$
 $\frac{\mathbf{P_2}}{\mathbf{P_1}} = \frac{1.5}{0.5} = 3.0$

With the pressure increase ratio from 2.0 to 3.0, the charge time of 147 - 58 = 89 sec. (t) is given by the graph. Then, the charge time (T) for a 10 L tank:

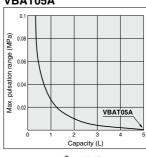
SMC

$$T = t \times \frac{V}{10} = 89 \times \frac{10}{10} = 89 \text{ (s)}.$$

Pulsation/Pulsation is decreased with a tank.

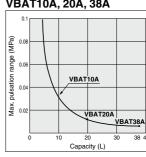
If the outlet capacity is undersized, pulsation may occur.

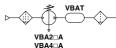
VBAT05A





VBAT10A, 20A, 38A





Conditions: Inlet pressure: 0.5 MPa Outlet set pressure: 1 MPa Flow rate: Between 0 and max. flow rate

- Performance of air tank
- · Alleviates the pulsation generated on the outlet side
- · When air consumption exceeds air supply during intermittent operation, required air will be accumulated in the tank for use. This does not apply for continuous operation.

ARJ AR425 to 935 ARX

AMR ARM

ARP IR

IRV VEX

SRH SRP SRF

VCHR ITV

IC ITVX

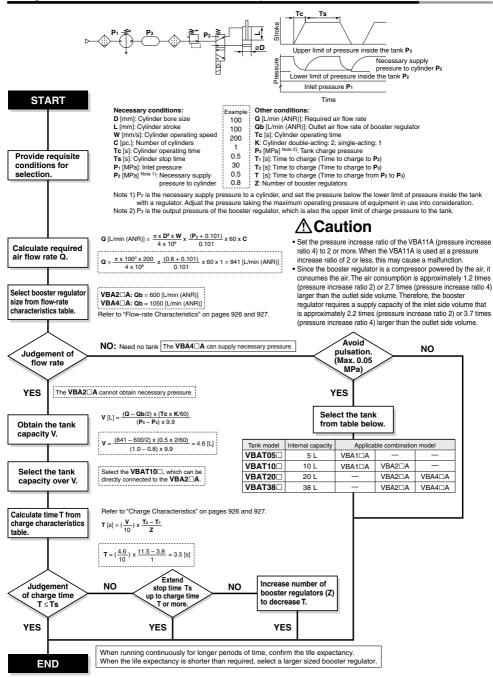
PVO VEP

VER

VEA VY1 VBA VBAT

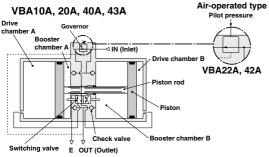
AP100

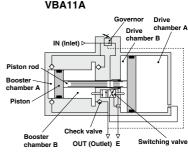
Sizing can be achieved with the SMC Pneumatic System Energy Saving Program Ver. 4.0.06 which can be downloaded from the SMC website: http://www.smcworld.com



Working Principle

The IN air passes through the check valve to booster chambers A and B. Meanwhile, air is supplied to drive chamber B via the governor and the switching valve. Then, the air pressure from drive chamber B and booster chamber A are applied to the piston, boosting the air in booster chamber B. As the piston travels, the boosted air is pushed via the check valve to the OUT side. When the piston reaches to the end, the piston causes the switching valve to switch, so that drive chamber B is in the exhaust state and drive chamber A is in the supply state respectively. Then, the piston reverses its movement, this time, the pressures from booster chamber B and drive chamber A boosts the air in booster chamber A and sends it to the OUT side. The process described above is repeated to continuously supply highly pressurized air from the IN to the OUT side. The governor establishes the outlet pressure by handle operation and pressure adjustment in the drive chamber by feeding back the outlet pressure.

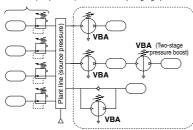




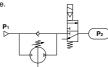
Circuit Example

 When only some of the machines in the plant require high-pressure air, booster regulators can be installed for only the equipment that requires it. This allows the overall system to use low-pressure air while accommodating machines requiring high-pressure air.

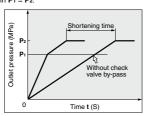
General line (low pressure) Locations requiring high pressure



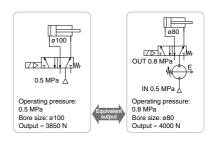
 When charging a tank or the like from a source at atmospheric pressure, a circuit with a check valve can be used to reduce the charge time by allowing air to pass through the check valve up to the inlet pressure.



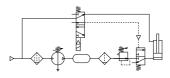
Initially, inlet pressure $(P_1)^{\nu}$ passes through the check valve, fills P_2 , and results in $P_1 = P_2$.



- When the actuator output is insufficient but space limitations prohibit switching to a larger cylinder diameter, a booster regulator can be used to increase the pressure. This makes it possible to boost the output without replacing the actuator.
- When a certain level of output is required but the cylinder size must be kept small so that the driver remains compact.



 When only one side of the cylinder is used for work, booster regulators can be installed only on the lines that require them to reduce the overall air consumption volume.



ARJ

AR425 to 935

AMR

ARP IR

IRV

VEX SRH

SRP

SRF

VCHR ITV

IC ITVX

PVQ VEF VEP

VER

VEA VY1

VBAT VBAT

Design

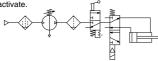
⚠ Warning

1. Warning concerning abnormal outlet pressure

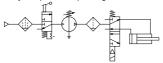
- If there is a likelihood of causing an outlet pressure drop due to unforeseen circumstances such as equipment malfunction, thus leading to a major problem, take safety measures on the system side.
- Because the outlet pressure could exceed its set range if there is a large fluctuation in the inlet pressure, leading to unexpected accidents, take safety measures against abnormal pressures.
- Operate the equipment within its maximum operating pressure and set pressure range.

2. Residual pressure measures

 Connect a 3-port valve to the OUT side of the booster regulator if the residual pressure must be released quickly from the outlet pressure side for maintenance, etc. (Refer to the diagram below.) The residual outlet pressure side cannot be released even if the 3-port valve is connected to the IN side because the check valve in the booster regulator will activate.



 After operation is finished, release the supply pressure at the inlet. This stops the booster regulator from moving needlessly and prevents operating malfunctions.



Selection

1. Check the specifications.

 Consider the operating conditions and operate this product within the specification range that is described in this catalog.

2. Selection

- Based on the conditions (such as pressure, flow rate and cycle time) required for the outlet side of the booster regulator, check the selection procedures described in this catalog or model selection software for size selection of the booster regulator.
- Since the booster regulator is a compressor powered by the air, it consumes the
 air. The air consumption is approximately 1.2 times (pressure increase ratio 2) or
 2.7 times (pressure increase ratio 4) larger than the outlet side volume.
 Therefore, the booster regulator requires a supply capacity of the inlet side
 volume that is approximately 2.2 times (pressure increase ratio 2) or 3.7 times
 (pressure increase ratio 4) larger than the outlet side volume.
- Set the pressure of the VBA10A, VBA20A, VBA22A, VBA40A, VBA42A or VBA43A (pressure increase ratio 2) to a level that is at least 0.1 MPa higher than the inlet pressure. If the pressure differential is 0.1 MPa or less, the internal operating pressure becomes the minimum operating pressure or less and the switching valve may remain at the intermediate position, causing a restart failure.
- Set the pressure increase ratio of the VBA11A (pressure increase ratio 4) to 2 or more. When the VBA11A is used at a pressure increase ratio of 2 or less, the internal operating pressure becomes the minimum operating pressure or less and the switching valve may remain at the intermediate position, causing a restart failure.
- When operating the booster regulator continuously for longer periods of time, particularly confirm its service life.
- The service life of the booster regulator depends on not the operation hours but the operating cycles (piston sliding distance). The operating cycles (piston sliding distance) depend on the outlet flow of the booster regulator. Thus, when more outlet flow of the booster regulator is used, its service life becomes shorter.

Mounting

1. Transporting

 When transporting this product, hold it lengthwise with both hands. Never hold it by the black handle that protrudes from the center because the handle could become detached from the body, causing the body to fall and leading to injury.

2. Installation

- Install this product so that the silver-colored tie-rods and cover are placed horizontally. If mounted vertically, it may result in a malfunction.
- Because the piston cycle vibration is transferred, use the following mounting bolts (VBA1: M5; VBA2, 4: M10) and tighten them with the specified torque (VBA1: 3 N·m; VBA2, 4: 24 N·m).
- If the transmission of vibration is not preferred, insert an isolating rubber material before installation.
- . Mount the pressure gauge with a torque of 7 to 9 N·m.

Piping

∧ Caution

1. Flushing

 Use an air blower to flush the piping to thoroughly remove any cutting chips, cutting oil, or debris from the piping inside, before connecting them. If they enter the inside of the booster regulator, they could cause the booster regulator to malfunction or its durability could be affected.

2. Piping size

 To bring the booster regulator's ability into full play, make sure to match the piping size to the port size.

Air Supply

⚠ Caution

1. Quality of air source

- Connect a mist separator to the inlet side near the booster regulator. If the quality of the compressed air is not thoroughly controlled, the booster regulator could malfunction (without being able to boost) or its durability could be affected.
- If dry air (atmospheric pressure dew point: -23°C or less) is used, the life expectancy may be shortened because dry air will accelerate evaporation of grease inside.

Operating Environment

∧ Caution

1. Installation location

- Do not install this product in an area that is exposed to rainwater or direct sunlight.
- Do not install in locations influenced by vibrations. If it must be used in such an area due to unavoidable circumstances, please contact SMC beforehand.

Handling

.⚠Caution

1. Setting the pressure on the handle-operated type

 If air is supplied to the product in the shipped state, the air will be released.

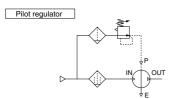
Set the pressure by quickly pulling up on the governor handle, releasing the lock, and rotating the handle in the direction of the arrow (+).

- There is an upper and lower limit for the handle rotation. If over-rotating the handle even after reaching to the limit, the internal parts may be damaged. If the handle suddenly feels heavy while being turned, stop turning the handle.
- Once the setting is completed, push the handle down and lock it.
- To decrease the outlet pressure, after the pressure has been set, rotate the handle in the direction of the arrow (-).
 The residual air will be released from the area of the handle, due to the relief construction of the governor.
- To reset the pressure, first reduce the pressure so that it is lower than the desired pressure; then, set it to the desired pressure.



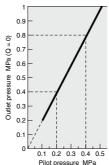
Setting the pressure on the air-operated type (VBA22A, 42A)

- Connect the outlet pipe of the pilot regulator for the remote control to the pilot port (P). (Refer to the diagram below.)
- Refer to the graph below for the relationship between the pilot pressure and outlet pressure.
- The AR20 and AW20 are recommended for the pilot regulator



- . The outlet pressure is twice the pilot pressure.
- When the inlet pressure is 0.4 MPa:

Pilot pressure 0.2 MPa to 0.4 MPa Outlet pressure 0.4 MPa to 0.8 MPa



3. Draining

 If this product is used with a large amount of drainage accumulated in the filter, mist separator or tank, the drainage could flow out, leading to equipment malfunction. Therefore, drain the system once a day. If it is equipped with an auto drain, check its operation once a day.

4. Exhaust

 Exhausting time from E port may be longer for a booster regulator which is set to switch in longer hour intervals. This is not an abnormal phenomenon.

5. Maintenance

- Life expectancy varies depending on the quality of air and the operating conditions. Signs that the unit is reaching the end of its service life include the following:
 - · Constant bleed from under the handle.
 - Air exhaust noise can be heard from the booster regulator at 10 to 20 second intervals even when there is no air consumption on the outlet side.
- Conduct maintenance earlier than scheduled in such cases.

 When maintenance is required, confirm the model and lot
- When maintenance is required, confirm the model and lot number of the booster regulator, and please contact SMC for maintenance kit.
- Conduct maintenance according to the specified maintenance procedure by individuals possessing enough knowledge and experiences in maintaining pneumatic equipment.
- The list of replacement parts and kit number are shown on page 932, and the figure shows the position of the parts.

ARJ AR425

to 935

AMR

ARM

IR

INV

VEX

SRH SRP

SRF

VCHR

ITV

IC

ITVX

PVQ VEF VEP

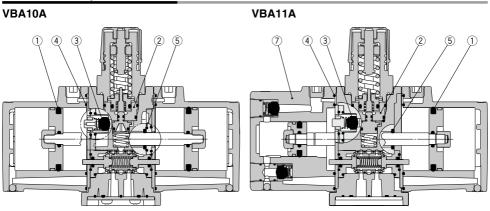
VER

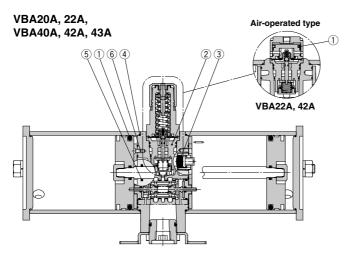
VEA VY1

VBA VBAT

Series VBA

Construction/Replacement Parts





Replacement Parts/Kit No.

Place an order with the following applicable kit number.

Kit no KT-VRA10A-1 KT-VRA20A-1 KT-VRA40A-1 KT-VRA22A-1 KT-VRA42A-1 KT-VRA43A-1 KT-VRA11A-	Model	VBA10A	Model	VBA20A	VBA40A	VBA22A	VBA42A	VBA43A	VBA11A
TACTOR TO	Kit no.	KT-VBA10A-1	Kit no.	KT-VBA20A-1	KT-VBA40A-1	KT-VBA22A-1	KT-VBA42A-1	KT-VBA43A-1	KT-VBA11A-20

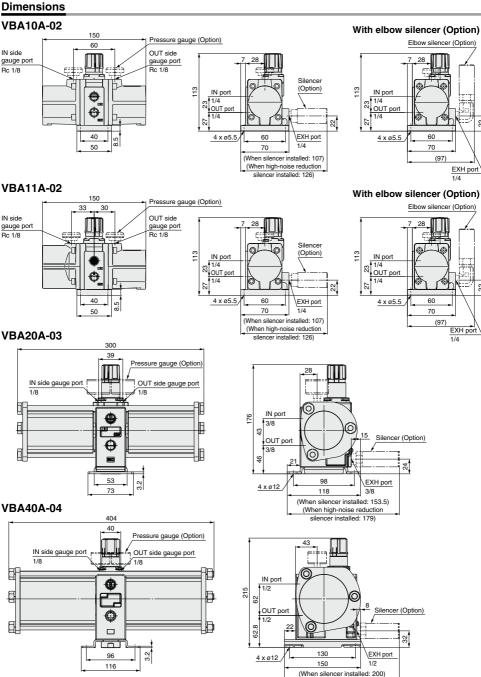
The kit includes the parts from 1 to 7 and a grease pack.

No.	Model	VBA10A	VBA20A	VBA40A	VBA22A	VBA42A	VBA43A	VBA11A
NO.	Description				Quantity			
1	Piston seal		2		2 large	1 small	2	1 each large and small
2	Governor assembly		1					
3	Check valve				4			2
4	Gasket	2						
5	Rod seal	1						
6	Mounting screw	_	8	12	8	1	2	_
7	Cover C assembly			-	_			1
_	Grease pack		1	2	1	2	2	1

^{*} The grease pack has 10 g of grease.

^{*} Make sure to refer to the procedure for maintenance.

Booster Regulator Series VBA



SMC

ARJ AR425 to 935

ARX AMR ARM

ង្ស

ARP

IR IRV

VEX SRH

SRP SRF

22

VCHR

ITV IC

ITVX

PVQ VEF VEP

VER VEA

VY1

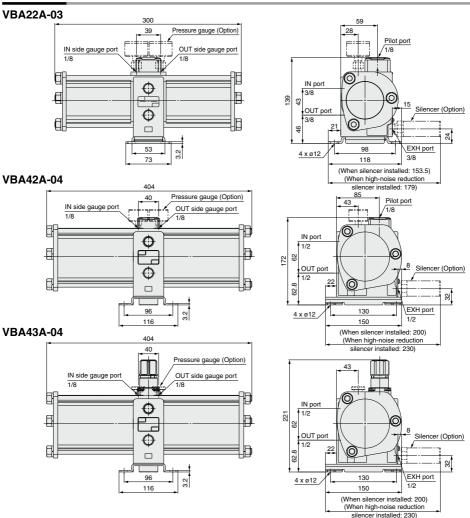
VBA VBAT

AP100

(When high-noise reduction silencer installed: 230)

Series VBA

Dimensions



Made to Order

Copper-free/Fluorine-free

The inner or outer copper parts material has been changed to stainless steel or aluminum. The fluorine resin parts has been changed to general resin.

Standard model no. 20 -

Made to Order Copper-free/Fluorine-free

- * For booster regulator with pressure gauge, please consult SMC.
 * This option cannot be selected for air tank with safety valve.

2 CE explosion-proof directive (ATEX) compliant

Standard model no. 56 **—**

Made to Order CE explosion-proof directive (ATEX): Category 3GD

3 Ozone resistant

Ozone resistance is strengthened through the use of fluororubber (diaphragm) and hydrogenated NBR (valve, rod seal) for the rubber parts of the seal material.

For detailed dimensions, specifications

and lead times, please contact SMC.

Standard model no. 80 -

Made to Order Ozone resistant

* Weather resistant NBR (diaphragm) and hydrogenated NBR (valve) are used for the rubber parts of the standard model.

Air Tank

Series VBAT (E ROHS





How to Order



- Compact connections are possible with booster regulators.
- It can be used alone as a tank.
- Also partially compatible with overseas standards



When used as a single unit (not connected with a booster regulator) and

pressurized at over 1 MPa at normal

temperatures, the air tank falls under the

scope of the "High Pressure Gas Safety

Act" in Japan.

Standard Product (For Japanese Market)

Note) The thread type for each port is Rc.

Tank internal capacity

symbol	internal capacity
05	5 L
10	10 L
20	20 L
38	38 L

Material

Symbol	Material
Α	Carbon steel (SS400)
S	Stainless steel 304

Option

Symbol	Option
Nil	None
V	Drain valve

Option

Symbol	Option	Applicable model
Nil	None Note)	All models
R	Safety valve (Set pressure: 1 MPa)	VBAT05A1, VBAT10A1 VBAT20A1, VBAT38A1
s	Safety valve (Set pressure: 2 MPa)	VBAT05A1 VBAT10A1

Note) A safety valve port is provided only when option R or S is selected.

CE Certified Product

VBAT 10 A F

Tank internal capacity

Symbol	Internal capacity
05	5 L
10	10 L
20	20 L
38	38 L

Material

Symbol	Material
Α	Carbon steel (SS400)

CE certified product (Self-declaration document attached)

Accessories

Symbol	Accessories	Applicable model
RV	Safety valve (Set pressure: 1 MPa) Drain valve	VBAT20A VBAT38A
sv	Safety valve (Set pressure: 2 MPa) Drain valve	VBAT05A VBAT10A

Thread type

Symbol	Thread type	
Nil	Rc	
F	G	

Product Not Applicable to the ASME Standard

VBAT 05 A N 1-SV-X11

Tank internal

	capacity
Symbol	Internal capacity
05	5 L
10	10 L

Material 4 Symbol

Material Carbon steel (SS400)

N

Thread type Symbol Thread type Nil Ro

NPT Note)

Product not applicable to the ASME standard

Optio	
Symbol	Option
Nil	None Note 1)
٧	Drain valve Note 1)
S	Safety valve (Set pressure: 2 MPa) Note 2
sv	Safety valve (Set pressure: 2 MPa) Note 2 Drain valve

Note 1) Customers are responsible for preparing a safety

Note 2) Safety valve does not meet ASME specifications.

Note) Pressure unit of NPT products: psi. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)



ARJ AR425

to 935 ARX

AMR

ARM

ARP

IR

IRV VEX

SRH

SRP

SRF

VCHR

ITV

IC

ITVX PVO

VEF VEP

VER VEA

VY1

VBAT AP100

Specifications

Standard Product (For Japanese Market)

Standard Freduct (For Capanese market)						
Mode		VBAT05□1	VBAT10□1	VBAT20□1	VBAT38□1	
Fluid			Compressed air			
Tank capacity (L)		5	10	20	38	
Max. operating	VBAT□A1	2	.0	1	.0	
pressure (MPa)	VBAT□S1		2	.0		
IN port size		3/8	3/8	1/2	1/2	
OUT port size		3/8	1/2	1/2	3/4	
Ambient and fluid ter	nperature (°C)	0 to 75				
Weight (kg)	VBAT□A1	6.6	10	14	21	
weight (kg)	VBAT□S1	3.2	4.9	12	19	
Material	VBAT□A1	Carbon steel (SS400)				
Wateriai VBAT□S1		Stainless steel 304				
Paint	VBAT□A1	Outsid	de: Silver paint, I	nside: Rustproo	f paint	
raiii	VBAT□S1		No	ne		

Note) The accessories and options are included in the same container.

CE Certified Product

Model	VBAT05A □-SV-Q	VBAT10A □-SV-Q	VBAT20A □-RV-Q	VBAT38A □-RV-Q
Fluid		Compres	ssed air	
Tank capacity (L)	5	10	20	38
Max. operating pressure (MPa)	2.0		1.0	
IN port size	3/8	1/2	3/4	3/4
OUT port size	3/8	1/2	1/2	3/4
Ambient and fluid temperature (°C)	0 to 75			
Weight (kg)	6.6	10	14	21
Material	Carbon steel (SS400)			
Paint	Outsid	e: Silver paint, Ir	nside: Rustproof	paint

Note) The accessories and options are included in the same container.

Product Not Applicable to the ASME Standard

Model	VBAT05A□1-□-X11	VBAT10A□1-□-X11		
Fluid	Compressed air			
Tank capacity (L)	5 10			
Max. operating pressure (MPa)	2.0			
IN port size	3/8	3/8		
OUT port size	3/8	1/2		
Ambient and fluid temperature (°C)	0 to	75		
Weight (kg)	6.6	11		
Material	Carbon steel (SS400)			
Paint	Outside: Silver paint, I	nside: Rustproof paint		

Note) The accessories and options are included in the same container.

List of Air Tank for Overseas

Country/Region	Law	Exportable models		Details	Option (Order it separately.)	
Country/Hegion	Law	Material: Carbon steel	Material: Stainless steel	Details	Option (Order it separately.)	
	Simple Pressure	VBAT05A1-U-X104		Safety valve/		
China	Vessels Safety	VBAT10A1-U-X104		Pressure gauge set		
Cillia	and Technical	VBAT20A1-T-X104		and product certificate		
	Regulations	VBAT38A1-T-X104		are included.		
	High Pressure Gas	VBAT05A-X101	VBAT05S-X101	F		
South	Safety Control Act Occupational Safety	VBAT10A-X101	VBAT10S-X101	Exempted product Max. operating pressure:	VBAT-K (Safety valve) VBAT-V1 (Drain valve)	
Korea		VBAT20A-X101	VBAT20S-X101	0.97 MPa		
	and Health Act	VBAT38A-X101	VBAT38S-X101	0.37 WII &		
Thailand, Taiwan	No applicable standard	Standard	d product			

Design

1. Operating pressure

- Operate this product below the maximum operating pressure. If it is necessary, take appropriate safety measures to ensure that the maximum operating pressure is not exceeded.
- · When the tank alone is used

Use a pressure switch or a safety valve to ensure that the maximum operating pressure is not exceeded.

2. Connection

- Connect a filter or a mist separator to the OUT side of the tank. Because the inner surface of the tank is untreated, there is a possibility of dust flowing out to the outlet side.
- A VBA booster regulator can be connected directly with the tank accessories as indicated combinations below.

		Booster regulator			
		VBA1□A	VBA2□A	VBA4□A	
	VBAT05A VBAT05S	•	_	_	
Air tank	VBAT10A VBAT10S	•	•	_	
Airt	VBAT20A VBAT20S	-	•	•	
	VBAT38A VBAT38S		•	•	

Selection

⚠ Caution

- Consider the operating conditions and operate this product within the specification range.
- When using the air tank with a booster regulator, refer to "Sizing" on page 928 or SMC Pneumatic System Energy Saving Program.

Mounting

.↑Caution

1. Accessories

- Refer to the operation manual regarding combining booster regulators with older model air tanks.
- The accessories are secured by bands to the feet of the air tank. Once removed, make sure not to lose them.

2. Installation

- Install the tank away from people. It is dangerous if the accumulated air inside the tank were to seep out.
- Do not mount the air tank on a moving part or a place with vibration. If it must be used in such an area due to unavoidable circumstances, please contact SMC beforehand.
- When connecting a booster regulator with the tank, refer to the operation manual first, which is provided with the air tank before assembling.
- To mount the air tank on a floor surface, use the four holes to secure the tank with bolts or anchor bolts.

Maintenance

⚠ Warning

1. Inspection

• The use of pressure vessels could lead to an unexpected accident due to external damage or internal corrosion caused by drainage. Therefore, make sure to check periodically for external damage, or the extent of internal corrosion through the port hole. An ultrasonic thickness indicator may also be used to check for any reduction in material thickness.

2. Drainin

 If this product is used with a large amount of drainage, the drainage could flow out, leading to equipment malfunction or corrosion inside the tank. Therefore, drain the system once a day.

Options/Accessories/Part No.

<Standard Product>

For VBAT A1 (Carbon Steel)

Model	VBAT05A1-□	VBAT10A1-□	VBAT20A1-□	VBAT38A1-□
Accessory kit	VBAT5A-Y-3	VBAT10A-Y-3	VBAT2	0A-Y-3
Safety valve (When selecting an option) Note 1) 2)	VBAT-R (Set pressure: 1 MPa), VBAT-S (Set pressure: 2 MPa) VBAT-R (Set pressure: 1 MPa)			
Drain valve (When selecting an option)	VBAT-V1			

Note 1) The set pressure of the safety valve cannot be changed.

Note 2) The safety valve is a safety measure that protects the tank from excess pressure. The valve opens automatically when the specified pressure is reached, releasing excess pressure inside the tank. The valve closes again when the pressure drops below a designated value. Select a pressure valve appropriate for the maximum operating pressure specification of the tank.

For VBAT S1 (Stainless Steel)

Model	VBAT05S1-□	VBAT10S1-□	VBAT20S1-□	VBAT38S1-□
Accessory kit	VBAT5S-Y-4	VBAT10S-Y-4	VBAT20S-Y-4	
Drain valve (When selecting an option)		VBA	T-V1	

<CE Compliant Product>

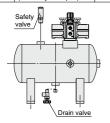
Model	VBAT05A□-SV-Q	VBAT10A□-SV-Q	VBAT20A□-RV-Q	VBAT38A□-RV-Q
Accessory kit	VBAT5A-Y-2	VBAT10A-Y-2	VBAT20A-Y-2	
Safety valve	VBAT-S (Set pi	essure: 2 MPa)	VBAT-R (Set p	ressure: 1 MPa)
Drain valve	VBAT-V1			

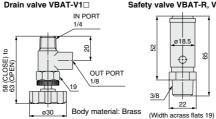
<Product Not Applicable to the ASME Standard>

Model	VBAT05A1-□-X11	VBAT10A1-□-X11	VBAT05AN1-□-X11	VBAT10AN1-□-X11	
Thread type	R	lc	NPT		
Accessory kit	VBAT5A-Y-3	VBAT10A-Y-3	VBAT5A-Y-3-X11	VBAT10A-Y-3-X11	
Safety valve (When selecting an option)	VBAT-S (Set pr	essure: 2 MPa)	VBAT-SN (Set pressure: 2 MPa)		
Drain valve (When selecting an option) VBA		T-V1	VBAT	F-V1N	

The Accessory Kit is a Set of Nos. (1) to (4). (For CE Compliant Product: (5)(6))

	Model	VBAT5A-Y-3□	VBAT10A-Y-3□	VBAT20A-Y-3	VBAT5A-Y-2	VBAT10A-Y-2	VBAT20A-Y-2
No.		VBAT5S-Y-4	VBAT10S-Y-4	VBAT20S-Y-4	VDAISA-1-2	VDATIUA-1-2	VDA12UA-1-2
	Description			Qua	intity		
1	O-ring	1	1 (VBA1□A)	4	1	1 (VBA1□A)	1
	O-IIIIg	'	1 (VBA2□A)	· ·	ı ı	1 (VBA2□A)	'
(2)	Hexagon socket head taper screwed plug	1	1	1	1	1	1
(2)	(For drain port)			·	'	· ·	
(3)	Hexagon socket head	4	4 (VBA1□A)	4	4	4 (VBA1□A)	4
9	cap screw	4	4 (VBA2□A)	4	4	4 (VBA2□A)	4
4	Anchor bolt/nut	_	_	4	_	_	4
(5)	Bushing assembly	_	_	_	1	1	1
6	Hexagon socket head taper screwed plug (For safety valve port)	_	_	-	1	1	1





Safety valve VBAT-R, VBAT-S□

95

Body material: Brass For detailed dimensions, specifications

and lead times, please contact SMC.

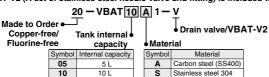
Made to Order

Copper-free/Fluorine-free

20

38

VBAT-V2 (A set of stainless steel needle valve and fitting) is included with the standard product.



20 L

38 L

Note 1) The thread type for each port is Rc.

Note 2) A stainless steel fitting and a needle valve are included in the same container as accessories. (For detailed dimensions, please contact SMC.) It can be ordered separately.

Note 3) Since neither copper nor fluorine parts are used for the tank, a standard model can be used when drain valve is not necessary.

Note 4) The material of the safety valve is brass only.

ARJ AR425 to 935

ARX

AMR

ARM

ARP IR

IRV

VEX

SRH

SRP SRF

VCHR

ITV IC

ITVX PVO

VEF VEP

VER

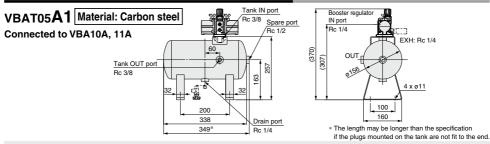
VEA VY1

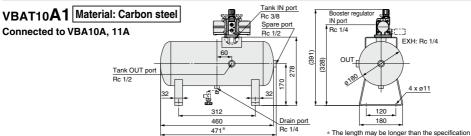
VBAT

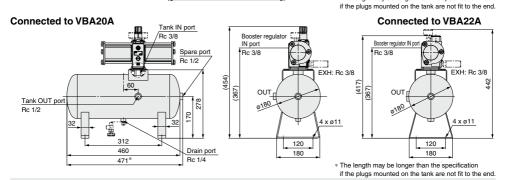
AP100

Series VBAT

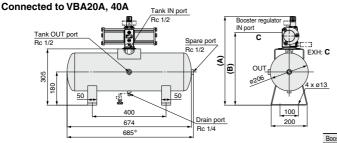
Dimensions: Standard Product (For Japanese Market)





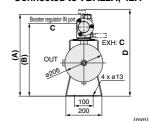


VBAT20A1 Material: Carbon steel



^{*} The length may be longer than the specification if the plugs mounted on the tank are not fit to the end.

Connected to VBA22A, 42A

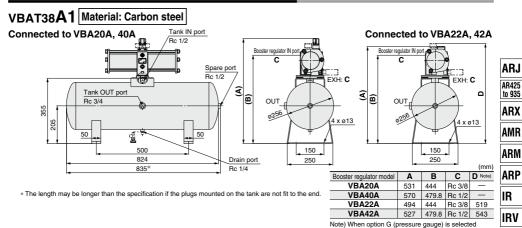


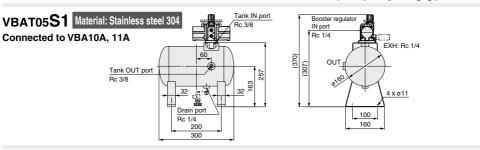
Booster regulator model	Α	В	С	D Note)
VBA20A	481	394	Rc 3/8	
VBA40A	520	429.8	Rc 1/2	_
VBA22A	444	394	Rc 3/8	469
VBA42A	477	429.8	Rc 1/2	493

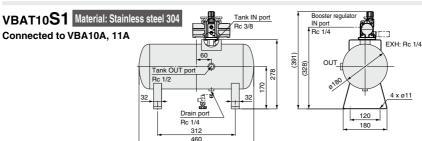
Note) When option G (pressure gauge) is selected



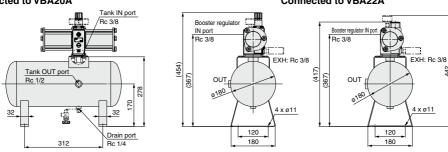
Dimensions: Standard Product (For Japanese Market)







Connected to VBA20A Connected to VBA22A



SMC

939

VEX

SRH

SRP

SRF

VCHR

ITV

IC

ITVX

PVQ

VEF VEP

VER

VEA

VY1

VBAT

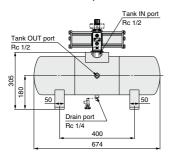
AP100

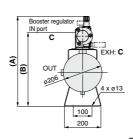
Series VBAT

Dimensions: Standard Product (For Japanese Market)

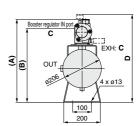
VBAT20S1 Material: Stainless steel 304

Connected to VBA20A, 40A





Connected to VBA22A, 42A, 43A

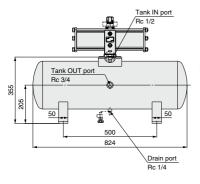


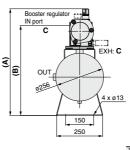
				(111111)
Booster regulator model	Α	В	С	D Note)
VBA20A	481	394	Rc 3/8	
VBA40A	520	429.8	Rc 1/2	_
VBA22A	444	394	Rc 3/8	469
VBA42A	477	429.8	Rc 1/2	493
VBA43A	526	_	_	_

Note) When option G (pressure gauge) is selected

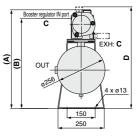
VBAT38S1 Material: Stainless steel 304

Connected to VBA20A, 40A





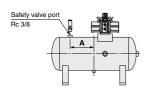
Connected to VBA22A, 42A, 43A



				(mm)
Booster regulator model	Α	В	С	D Note)
VBA20A	531	444	Rc 3/8	
VBA40A	570	479.8	Rc 1/2	
VBA22A	494	444	Rc 3/8	519
VBA42A	527	479.8	Rc 1/2	543
VBA43A	576	_	_	_

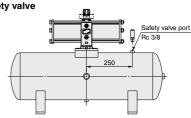
Note) When option G (pressure gauge) is selected

VBAT 105 A1-R With safety valve



	(mm)
Tank model	Α
VBAT05	60
VBAT10	130

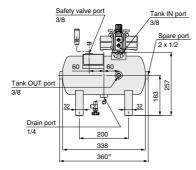
VBAT 38 A1-R With safety valve

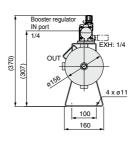


Dimensions: CE Certified Product

VBAT05A-Q Material: Carbon steel

Connected to VBA10A, 11A

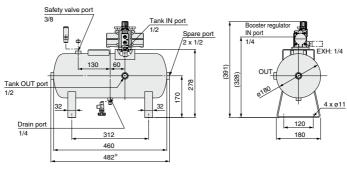




*The length may be longer than the specification if the plugs mounted on the tank are not fit to the end. The length of G thread type is about 6 mm longer due to plug type differences.

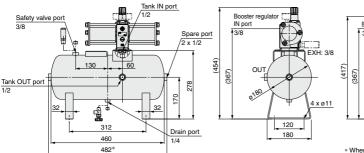
VBAT10A-Q Material: Carbon steel

Connected to VBA10A, 11A

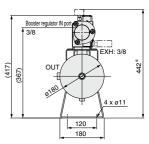


* The length may be longer than the specification if the plugs mounted on the tank are not fit to the end. The length of G thread type is about 6 mm longer due to plug type differences.

Connected to VBA20A



Connected to VBA22A



* When option G (pressure gauge) is selected

^{*} The length may be longer than the specification if the plugs mounted on the tank are not fit to the end. The length of G thread type is about 6 mm longer due to plug type differences.



ARJ

AR425 to 935

AMR

ARM

ARP IR

IRV

VEX

SRH

SRP

SRF

VCHR ITV

IC

PVQ

VEF VEP

VER

VEA

VY1

VBA VBAT AP100

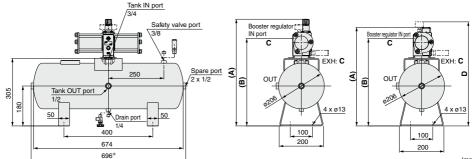
Series VBAT

Dimensions: CE Certified Product

VBAT20A-Q Material: Carbon steel

Connected to VBA20A, 40A

Connected to VBA22A, 42A



^{*} The length may be longer than the specification if the plugs mounted on the tank are not fit to the end. The length of G thread type is about 6 mm longer due to plug type differences.

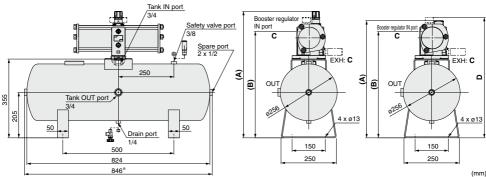
				(mm)
Booster regulator model	Α	В	С	D Note)
VBA20A	481	394	3/8	_
VBA40A	520	429.8	1/2	
VBA22A	444	394	3/8	469
VBA42A	477	429.8	1/2	493

Note) When option G (pressure gauge) is selected

VBAT38A-Q Material: Carbon steel

Connected to VBA20A, 40A

Connected to VBA22A, 42A



* The length may be longer than the specification if the plugs mounted on the tank are not fit to the end. The length of G thread type is about 6 mm longer due to plug type differences.

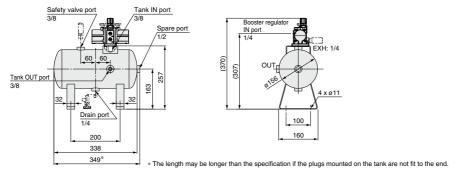
				(mm)
Booster regulator model	Α	В	С	D Note)
VBA20A	531	444	3/8	_
VBA40A	570	479.8	1/2	_
VBA22A	494	444	3/8	519
VBA42A	527	479.8	1/2	543

Note) When option G (pressure gauge) is selected

Dimensions: Product Not Applicable to the ASME Standard

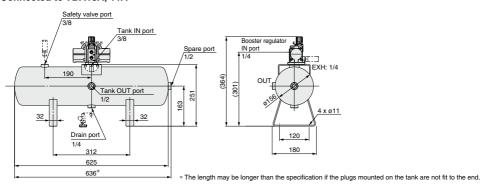
VBAT05A1-X11 Material: Carbon steel

Connected to VBA10A, 11A



VBAT10A1-X11 Material: Carbon steel

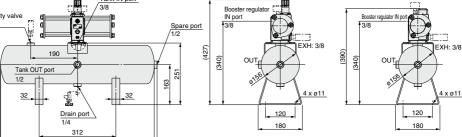
Connected to VBA10A, 11A



Connected to VBA20A

625 636

Tank IN port Safety valve IN port Booster regulator IN p port 3/8 3/8 3/8 Spare port EXH: 3/8



* The length may be longer than the specification if the plugs mounted on the tank are not fit to the end.

ARJ AR425

to 935 ARX

AMR

ARM ARP

IR

IRV

VEX

SRH

SRP SRF

VCHR

ITV IC

ITVX PVQ

VEF VEP

VER

VEA VY1

Connected to VBA22A

VBA VBAT AP100